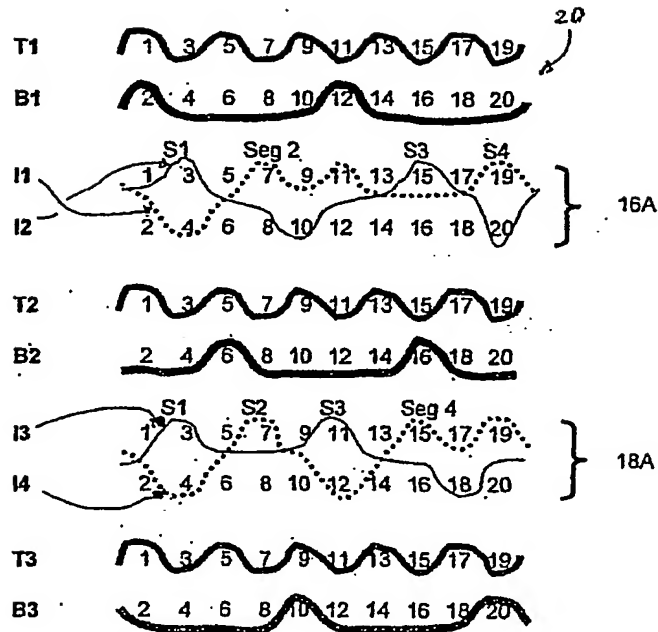


FIG 1-embodiment 1

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NOT WOVEN ONLY DRAWN FOR PATENT
 IF WEAVING THIS - CHECK FOR HOW THE 3 WEARSIDE BINDS SHOULD BE DISTRIBUTED
 I.E. ALWAYS ON THE 2 X'S SINGLE KNUCKLE PAPERSIDE BINDER OR MIXED

FIG 2-embodiment 2

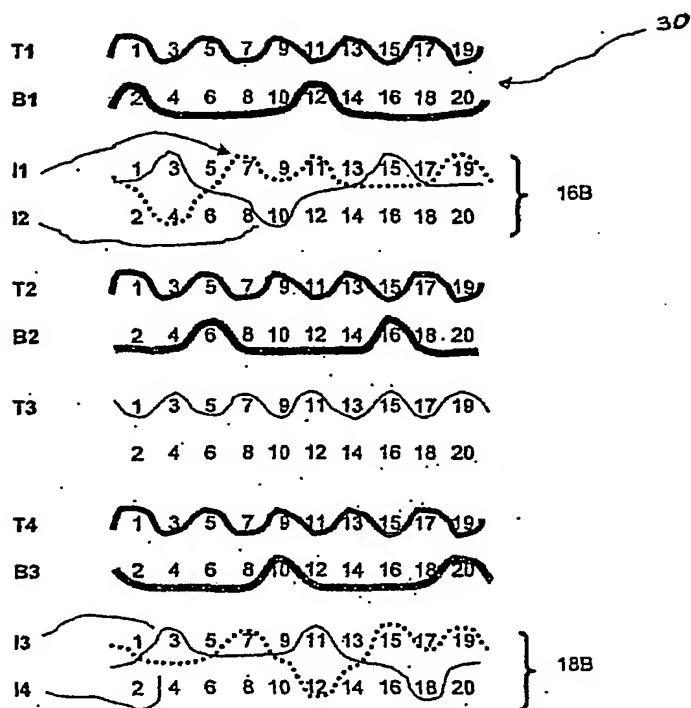


FIG 3-embodiment 3

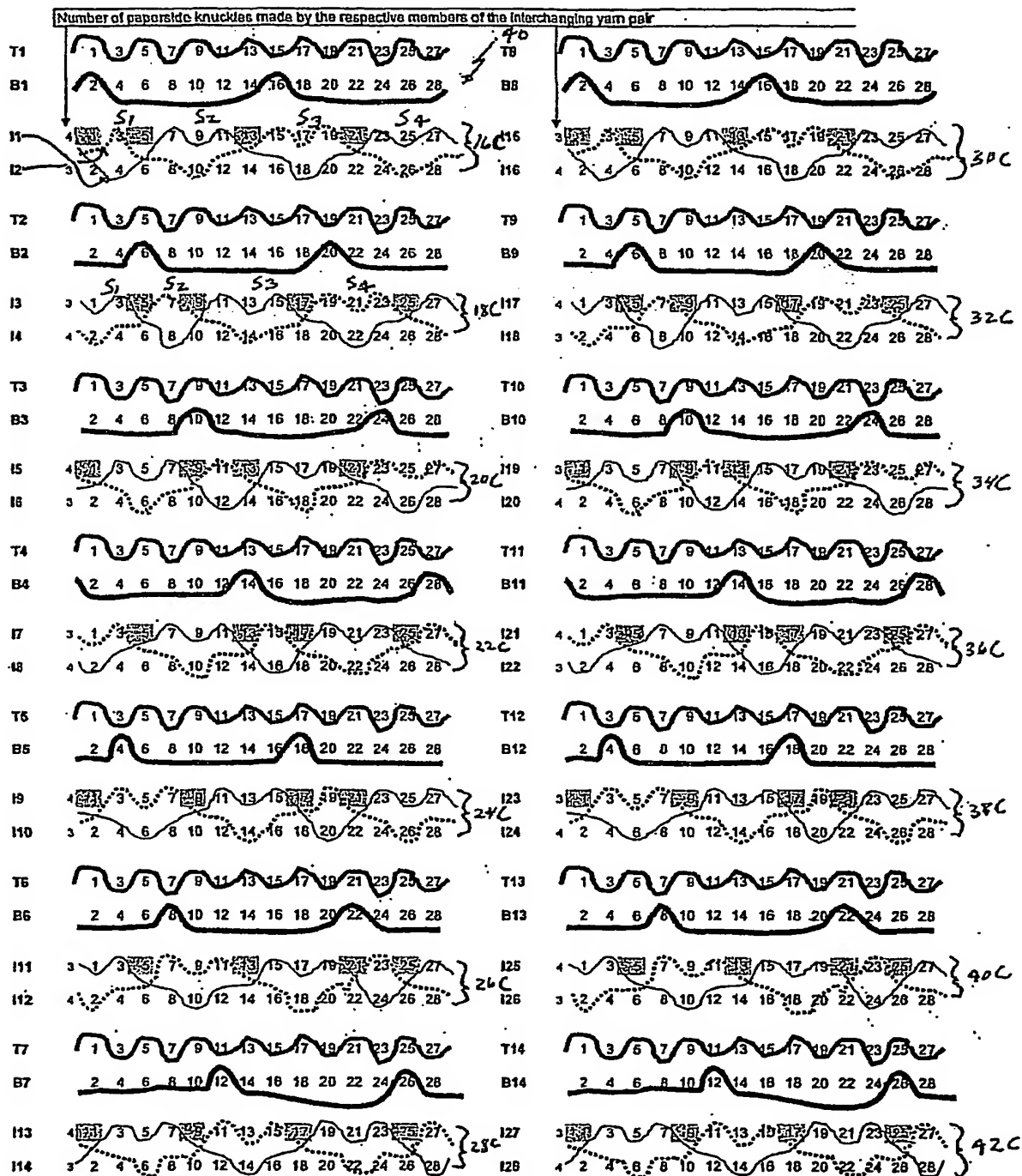


FIG4-Embodiment 4

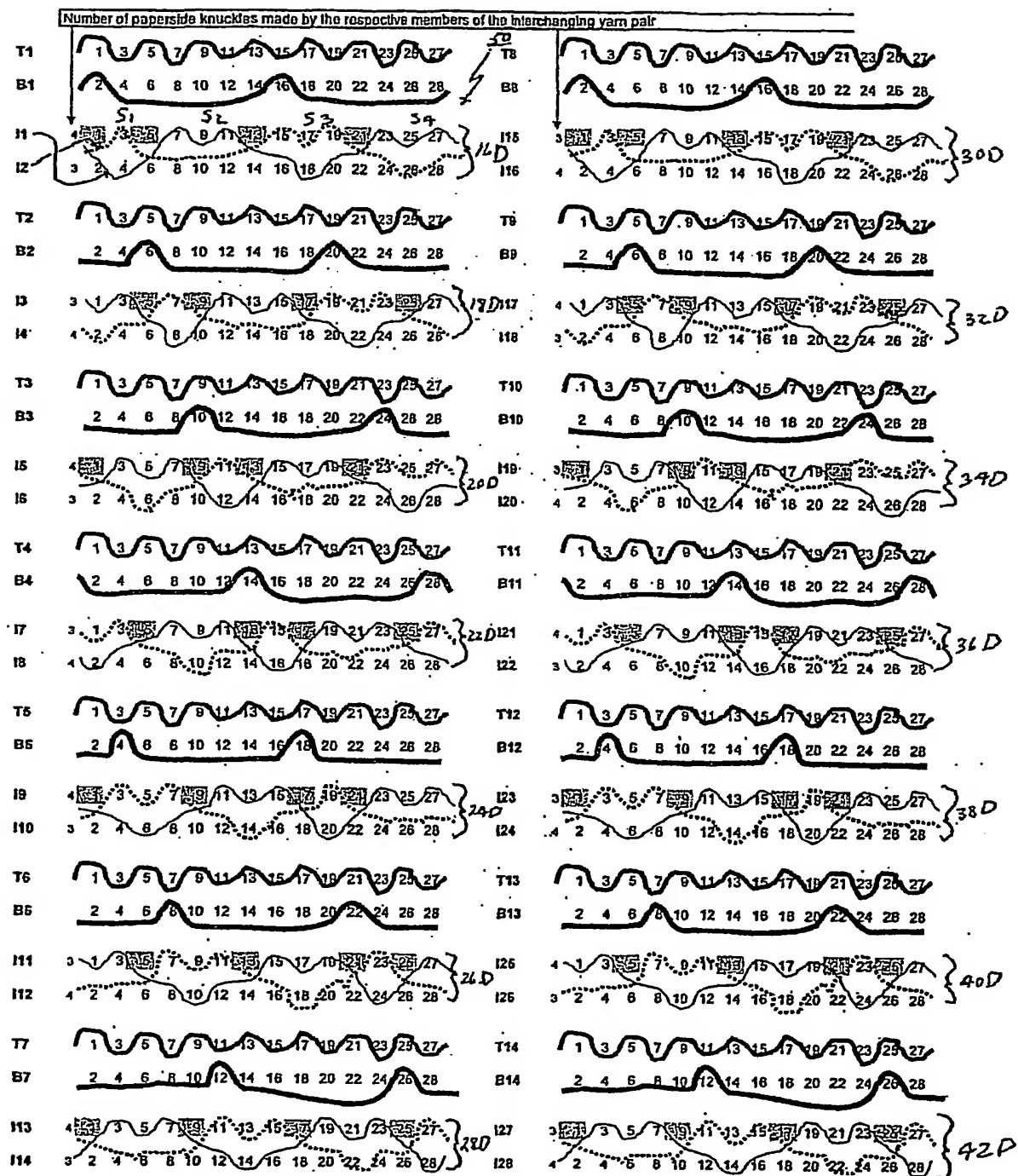


Fig5-embodiment 5

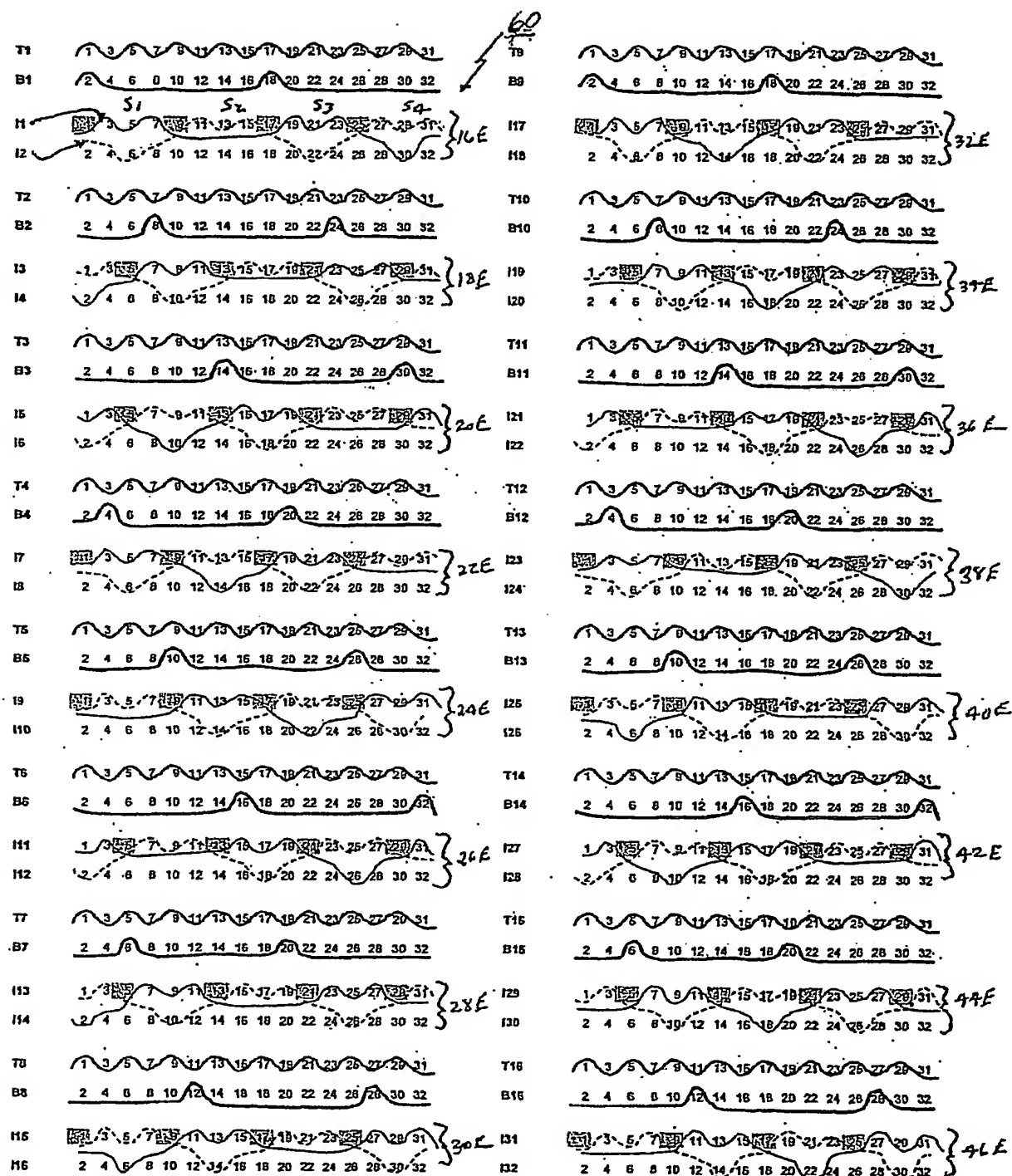
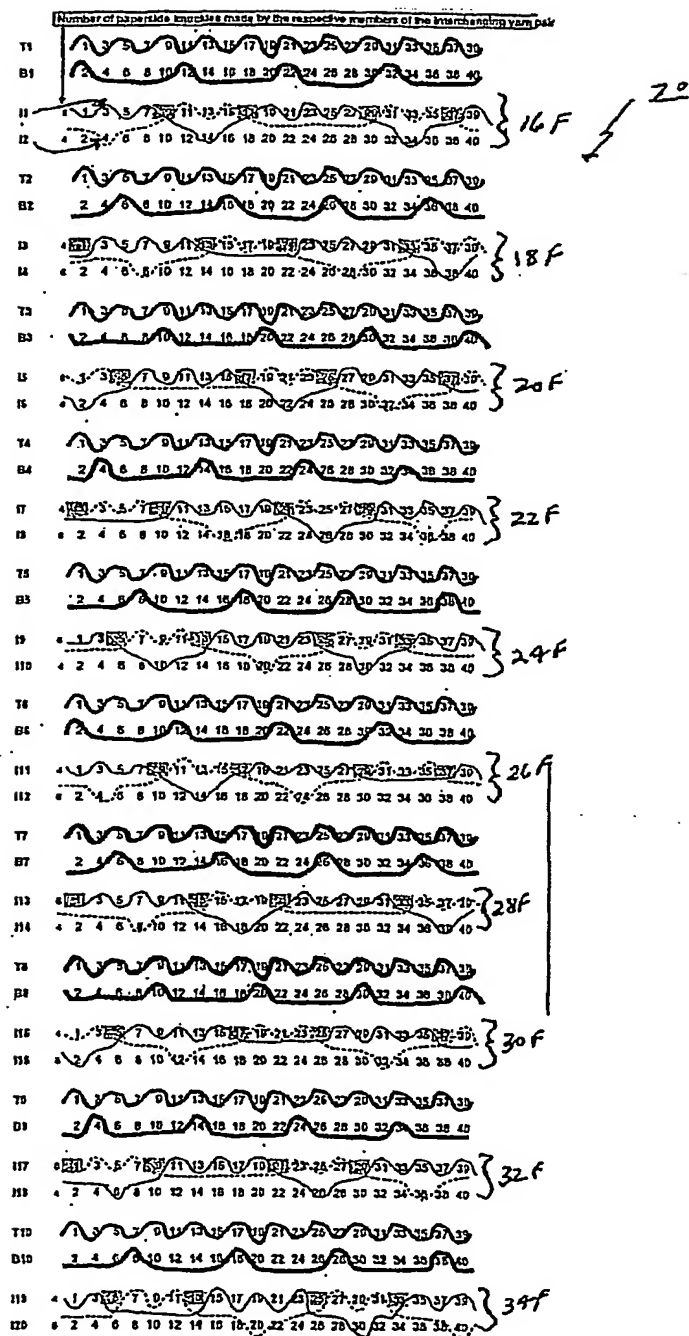
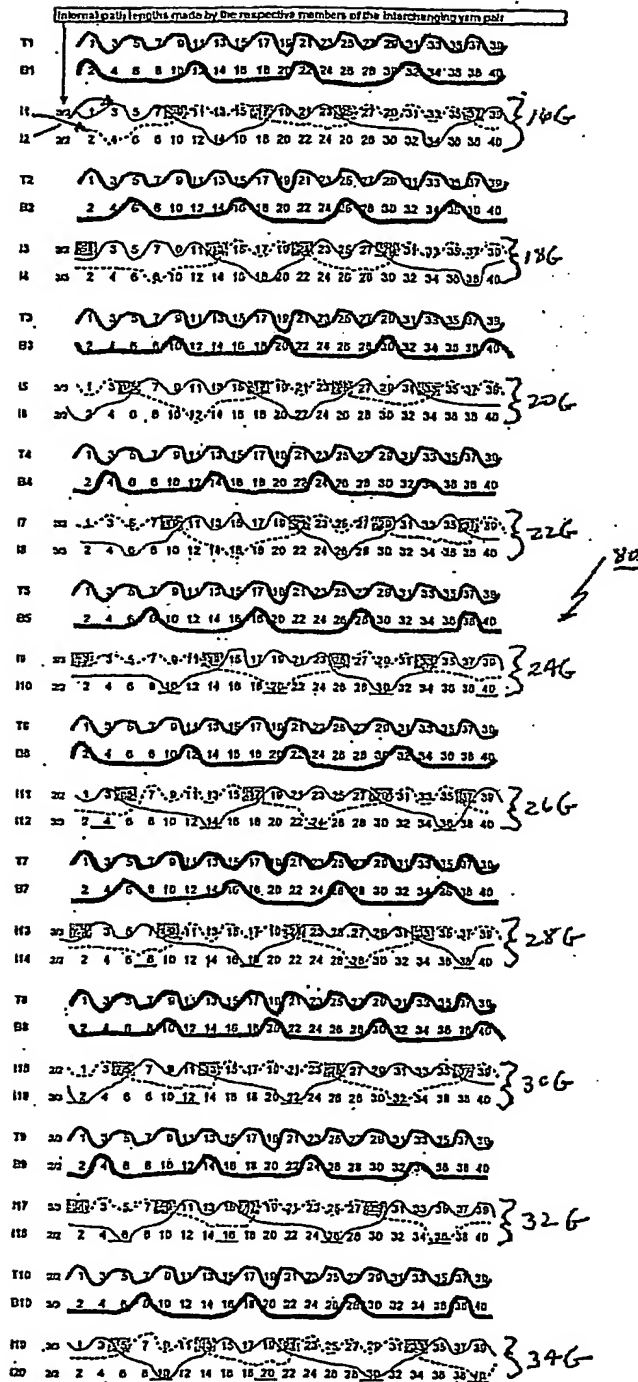


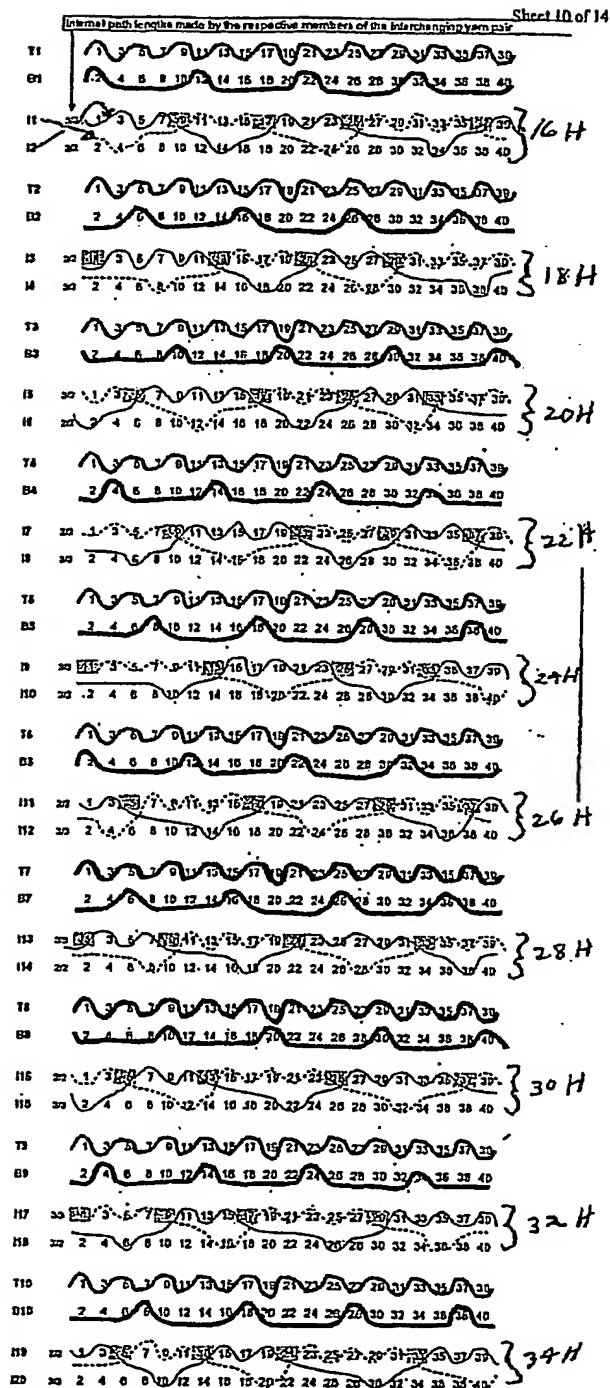
fig5-embodiment 8

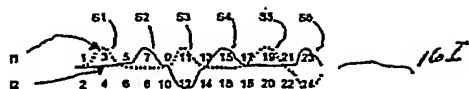


T11- 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D11 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40
 T12 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D12 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 36 F
 T13 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D13 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 38 F
 T14 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D14 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 40 F
 T15 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D15 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 42 F
 T16 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D16 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 44 F
 T17 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D17 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 46 F
 T18 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D18 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 48 F
 T19 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D19 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 50 F
 T20 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D20 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 52 F
 T21 1 3 5 7 9 11 13 15 17 19 21 23 25 27 29 31 33 35 37 39
 D21 2 4 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 } 54 F

TO CONT.







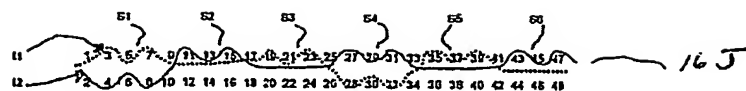


FIG 11-embodiment 11

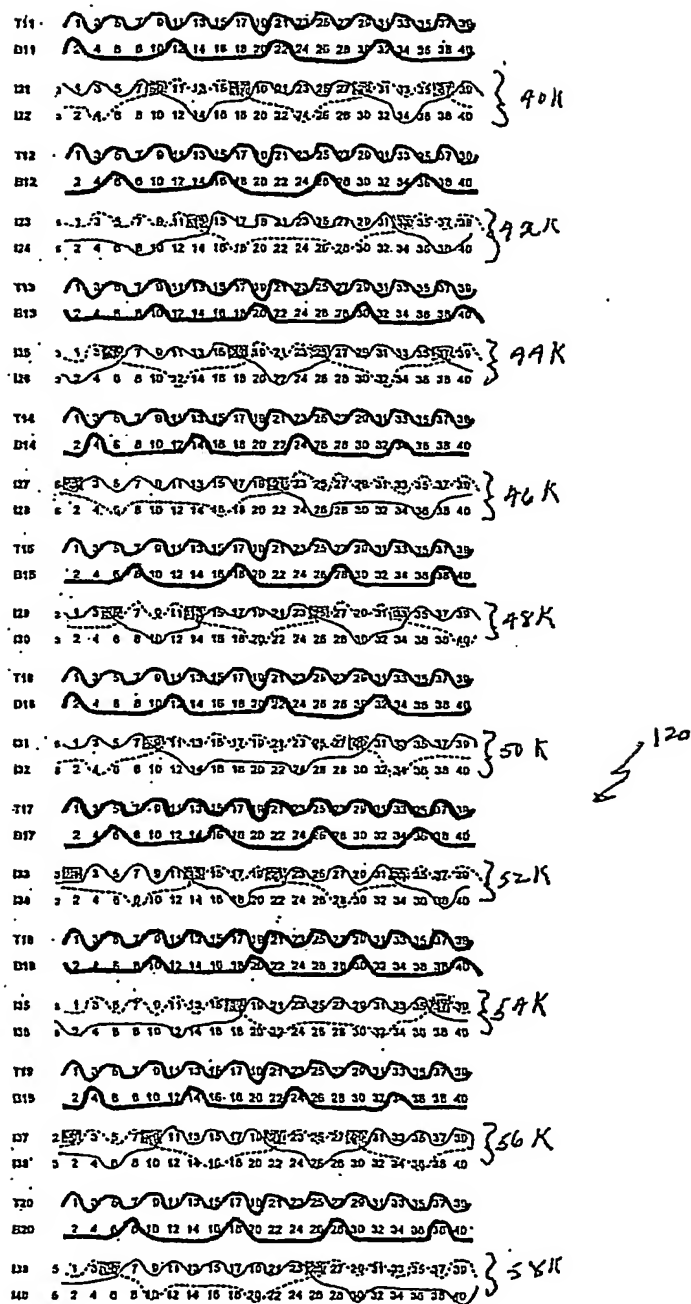


Fig. 12 (cont.)

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